Last Saved: thargrave-smith on 25 August 2016 10:36:14 N:\SolidWorks\Customer\CP7198-1CD.slddrw INSTALLATION If this document is printed in hardcopy THIS DRAWING IS CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT SHALL NOT BE LOANED OR COPIED OR DISCLOSED TO ANY OTHER PERSON OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF AP RACING LTD. AP Racing it is for information use only and therefore is Wheler Road **DRAWING** Иρ not subject to updating controls. Always Coventry FIRST ANGLE PROJECTION refer to viewer for latest issue. CV3 4LB 163 RACING Tel: +44 024 7663 9595 Fax: +44 024 7663 9559 **PUSHROD LENGTH** 93.2 e-mail: sales@apracing.co.uk © AP Racing Ltd. 2015 120 Web site-http://www.apracing.com R9.4 THREAD LENGTH 37.65 Alterations Date & No. **Particulars** IMPORTANT 01 22/12/15 FIRST ISSUE THS FITTING OF NUT OF CLEVIS TO B7232 **FULL EXTENT OF THREAD MAY** 02 THS 25/08/16 B7232\_12 CUSTOMER DRAWING LAYOUT REDESIGNED TO MATCH NEW CP2623 CUSTOMER DRAWINGS. RESTRICT PISOTN TRAVEL. Ø38.00 DIM 'A' SEE TABL 9 28. S 4.00° PUSHROD ANGULARITY NOT TO EXCEED 4° INC **INLET ADAPTER** 2 HOLES 8.81 8.69 THRO M10x1.0 OUTLET 9.75 AEROQUIP ADAPTER **GENERAL DESCRIPTION:** CENTRE VALVE MASTER CYLINDER FOR USE IN ABS AND HIGH PRESSURE APPLICATIONS. CP7198 MASTER CYLINDERS ARE SUPPLIED **AVAILABLE** 104.30 **BOOT SHOWN FULLY** EXTENDED, ADJUST TO YOUR LIKING WITH M12x1.0 THREADED INLETS. AVERAGE WEIGHT........370g
FULL STROKE......30mm
TRAVEL TO CUT-OFF O (0.027"-0.043")- 11 **THREADS** INLET .....M10x1.0 OUTLET..... BODY MATERIAL.....ALUMINIUM ALLOY TYPICAL APLLICATIONS.....ABS Ø 29.50 BOOT DIA 97 M12x1.0 9.5 32. Ø17.80 **INLET THREAD** SEE SHEET 3 FOR PUSHROD DETAILS AND INLET OPTIONS. AVAILABLE SIZES OF CYLINDER **BORE** PART REPAR KIT TIE WRAP DIM 'A' SHEET No. NUMBER SIZE **ORDERING** WHEN ORDERING PLEASE STATE WHICH PUSHROD Ø15.9 CP7198-90RK THREAD TYPE YOU REQUIRE, e.g. CP7198-90 25.40 **BLACK** (5/8")CP7198-90PRM163 - METRIC - M8x1.25 CP7198-90PRT163 - IMPERIAL - 5/16" UNF **BLACK &** CP7198-905 Ø16.8 25.9 CP7198-905RK PLEASE ALSO STATE WHICH INLET TYPE YOU YELLOW REQUIRE. Ø17.8 CP7198-91 **BLUE** CP7198-91RK 26.4 AP RACING TECHNICAL SECTION WILL BE PLEASED (0.70")TO ADVISE ON THE MOST SUITABLE EQUIPMENT SHEET 1 FOR ANY APPLICATION Ø19.1 CP7198-92 **GREEN** CP7198-92RK 27.0 (3/4")Ø20.6 CP7198-93 27.8 ORANGE CP7198-93RK reans (13/16")SCALE 1:1 SHEET 1 OF 3 DRAWN T HARGRAVE-SMITH Ø22.2 APPROVED CP7198-94RK CP7198-94 28.6 **RED** (7/8")DERIVED FROM CP7098-1CD TITI F Ø23.8 WHITE CP7198-95 29.4 CP7198-95RK (15/16")30.0mm STROKE PUSH TYPE SHEET 2 Ø25.4 MASTER CYLINDER CP7198-96 30.2 YELLOW CP7198-96RK (1.0")DRG NO. CP7198-1CD 12

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## INSTALLATION DRAWING

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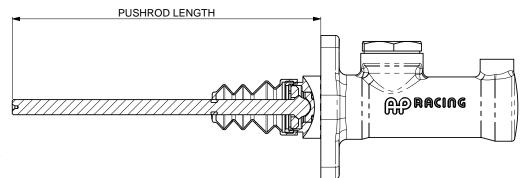


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CP7198 MASTER CYLINDERS ARE SUPPLIED WITH A PUSHROD LENGTH OF 163mm. CUSTOMERS SHOULD CUT THE PUSHROD DOWN TO THE REQUIRED SIZE FOR THEIR ASSEMBLY.

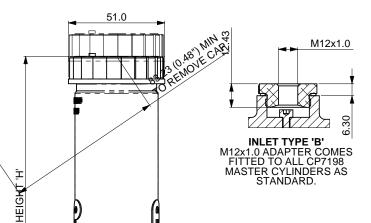
PUSHROD TYPES: PRT - PUSH ROD THREADED 5/16" UNF PRM - PUSH ROD THREADED M8x1.25 PUSHROD LENGTHS ARE MEASURED FROM THE MOUNTING FLANGE AS SHOWN.

PUSHROD EXTENSIONS THAT GIVE A TOTAL LENGTH OF OVER 200mm ARE NOT RECOMMENDED. IT IS THE CUSTOMERS RESPONSIBLITY TO CHECK SUITABILITY OF PUSHROD AND EXTENTION PIECES TO TAKE APPLIED LOADS.



## IMPORTANT NOTE

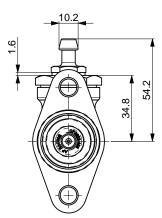
CP7198 MASTER CYLINDERS ARE INDIVIDUALLY SHIMMED DURING ASSEMBLY TO MINIMISE FREE PLAY, THEREFORE PUSHRODS SHOULD NOT BE SWITCHED BETWEEN INDIVIDUAL MASTER CYLINDER ASSEMBLIES.



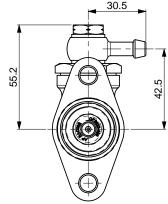
**INLET TYPE 'C'** TO FIT CP4709 TYPE RESEVOIRS THE INLET ADAPTER AND COPPER GASKET ARE TO BE REMOVED. FITTING INSTRUCTIONS SUPPLIED WITH RESEVOIR.

| RESEVOIR<br>PART No. | HEIGHT<br>'H'<br>mm (in) | DIA 'E'<br>mm (in) | VOLUME<br>cm³ (in³) |  |
|----------------------|--------------------------|--------------------|---------------------|--|
| CP4709-10            | 198<br>(7.80")           |                    | 183<br>(11.1")      |  |
| CP4709-11            | 148<br>(5.83")           | 51<br>(2.0")       | 123<br>(7.5")       |  |
| CP4709-12            | 108                      | ,                  | 75<br>(4.5")        |  |

OTHER RESERVOIR OPTIONS AVAILABLE, SEE AP RACING HYDRAULIC ACTUATION CATALOGUE.



INLET TYPE 'A'
SELECT MASTER CYLINDER WITH INLET TYPE 'B', PLUS INLET ADAPTER KIT PART NUMBER CP4623-2.



**INLET TYPE 'D'** SELECT MASTER CYLINDER WITH INLET TYPE 'B', PLUS INLET ADAPTER KIT PART NUMBER CP4623-6.

RACING

No.

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|---|----------------------------------|------------------------------------|----|---------|--|--|
| е |                                  | Alterations                        |    | nitials |  |  |
|   | Date & No.                       | Particulars                        | Zo | Init    |  |  |
|   | -                                | SEE SHEET 1 FOR ISSUE INFORMATION. | -  | -       |  |  |

SCALE 1:1 SHEET 3 OF 3 DRAWN T HARGRAVE-SMITH APPROVED DERIVED FROM CP7098-1CD TITLE 30.0mm STROKE PUSH TYPE MASTER CYLINDER DRG NO. CP7198-1CD